

Head Assembly Thermocouple Detector

Explosion Proof Type



P-4B

CE

AX Series



- Noble/Base Metal Sensing Elements
- Casting Aluminum Head
- Wide Temperature Ranges from -200°C to 2300°C
- Various Sizes and Materials for your applications
- IP68 Explosion Proof for applications in hazardous areas

A temperature sensor is a device to measure temperature by an electrical signal. The typical sensing element is RTD (Resistance Temperature Detector) or thermocouple (T/C).

The RTD is a variable resistor that will change its electrical resistance depending on temperature. The platinum is commonly used as an RTD sensing element due to its purity, linearity and stability over a wide range of temperatures. A thermocouple is made by two dissimilar metals that generate electrical voltage in direct proportion to changes in temperature. **HAWK AX model** is with a aluminum explosion proof head assembly and a element installed in a metallic drawn and top-welded stem tube. It is a intrinsically safety designs which are most widely used for applications in hazardous areas.

Specifications

Sensing Element:

K(Ni-Cr, Ni-Al)...0/+1200°C,
E(Ni-Cr, Ni-Cu)...-200/+900°C,
J(Fe, Ni-Cr)...-50/+750°C,
T(Cr, Ni-Cr)...-200/+350°C,
N(Ni-Cr-Si, Ni-Si)...0/+1200°C,
D(3%W.Re, 25%W.Re)...-200/+2300°C,
C(5%W.Re, 26%W.Re)...-200/+2300°C,
B(30%Pt.Ph, 6%Pt.Ph)...-200/+1700°C,
R(13%Pt.Ph, Pt)...0/+1600°C,
S(10%Pt.Ph, Pt)...0/+1550°C.

Stem Diameter:

1/4" diameter-standard, 3/8", 1/2", 6mm, 8mm, 10mm, 12mm, other diameters available.

Stem Material:

SS304, SS316, SS316L, SS310, Inconel.

Stem Length:

2 1/2", 4", 6", 9", 12", 15", 18", 24" standard lengths, available in other stem lengths.

Head&Conduit:

Alloy Aluminum,
1/2"NPT, 3/4"NPT, M20*1.5, M25*1.5.

Thread Connection Style:

Fixed Rigid Male/Female,
Sliding Compression Male/Female,
Plain.
1/2", 3/8", 1/4" NPT standard, JIS,
DIN, M14*1.0 and M20*1.5 available.

Flange Connection Style:

ANSI Flange 1/2".....2"
(150LB...2500LB rating),
JIS Flange 15A.....50A
(10K.....63K rating),
DIN Flange DN15.....DN50
(PN2.5.....PN400Bar rating).

Sanitary Connection Style:

1/2"(DN15).....5"(DN125)
Tri-Clamp, APC, IDF, SMS,
Cherr-Tank, Spud, DIN11851,
Cheer-Brell I Line, RTJ(APV).

Terminal Block (Insulation):

Ceramic (Al₂O₃).

Weatherproof

IP68.

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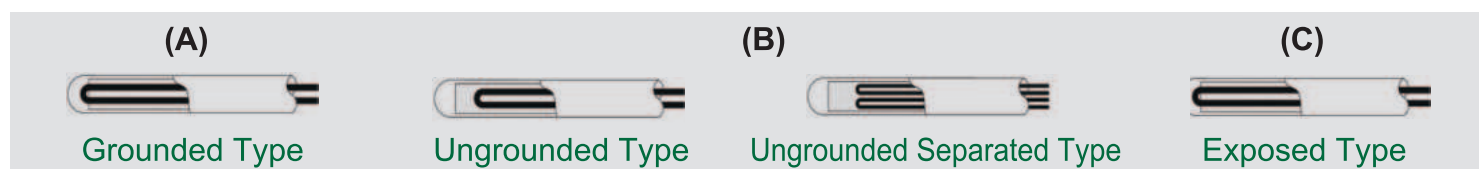


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Tolerance

	JIS C1605/DIN(IEC 584-2)			ASTM E230
Code	Class 1	Class 2	Class 3	STD / SP
B-TYPE	-	-	600°C~800°C ±4°C	STD...±0.5%
	-	600°C~1700°C ±0.0025 · t	600°C~1700°C ±0.005 · t	SP...±0.25%
R-TYPE	0°C~1100°C ±1°C	0°C~600°C ±1.5°C	-	STD...±0.25% or ±1.5°C(2.7°F)
	-	600°C~1600°C ±0.0025 · t	-	SP...±0.1% or ±0.6°C(1.1°F)
S-TYPE	0°C~1100°C ±1°C	0°C~600°C ±1.5°C	-	STD...±0.25% or ±1.5°C(2.7°F)
	-	600°C~1600°C ±0.0025 · t	-	SP...±0.1% or ±0.6°C(1.1°F)
K-TYPE	-40°C~375°C ±1.5°C	-40°C~333°C ±2.5°C	-167°C~40°C ±2.5°C	STD...±0.75% or ±2.2°C(4°F)
	375°C~1000°C ±0.004 · t	333°C~1200°C ±0.0075 · t	-200°C~-167°C ±0.0015 · t	SP...±0.4% or ±1.1°C(2°F)
N-TYPE	-40°C~375°C ±1.5°C	-40°C~333°C ±2.5°C	-167°C~40°C ±2.5°C	STD...±0.75% or ±2.2°C(4°F)
	375°C~1000°C ±0.004 · t	333°C~1200°C ±0.0075 · t	-200°C~-167°C ±0.0015 · t	SP...±0.4% or ±1.1°C(2°F)
E-TYPE	-40°C~375°C ±1.5°C	-40°C~333°C ±2.5°C	-167°C~40°C ±2.5°C	STD...±0.5% or ±1.7°C(3.1°F)
	375°C~800°C ±0.004 · t	333°C~900°C ±0.0075 · t	-200°C~-167°C ±0.0015 · t	SP...±0.4% or ±1°C(1.8°F)
J-TYPE	-40°C~375°C ±1.5°C	-40°C~333°C ±2.5°C	-	STD...±0.75% or ±2.2°C(4°F)
	375°C~750°C ±0.004 · t	333°C~750°C ±0.0075 · t	-	SP...±0.4% or ±1.1°C(2°F)
T-TYPE	-40°C~125°C ±0.5°C	-40°C~133°C ±1°C	-67°C~40°C ±1°C	STD...±0.75% or ±1°C(1.8°F)
	125°C~350°C ±0.004 · t	133°C~350°C ±0.0075 · t	-200°C~-67°C ±0.0015 · t	SP...±0.4% or ±0.5°C(0.9°F)

Measuring Junction Type



(A) The thermocouple is grounded to the protective tube. It is with fair response than unground type. It is not suitable for the noisy and dangerous location such as electromagnetic induction interfered by radio frequency.

(B) The thermocouple is covered with insulator. It responds slower than grounded type. For most applications, it can ensure a long-life. It is available in two control loop separately.

(C) The thermocouple is exposed. It is with rapid response, but not good in airtightness, insulation and mechanical strength.

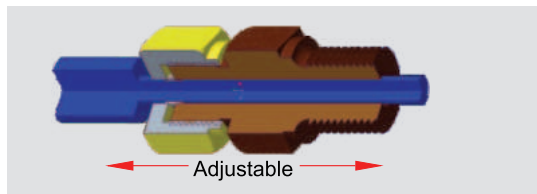
Head Assembly Thermocouple Detector

Explosion Proof Type

Process Connection

Fixed/Rigid Type:

The fixed/rigs type is the most common connection. This threaded type connection is directly attached to the process by means of a male or female NPT, BSP, BSPT or other threads.



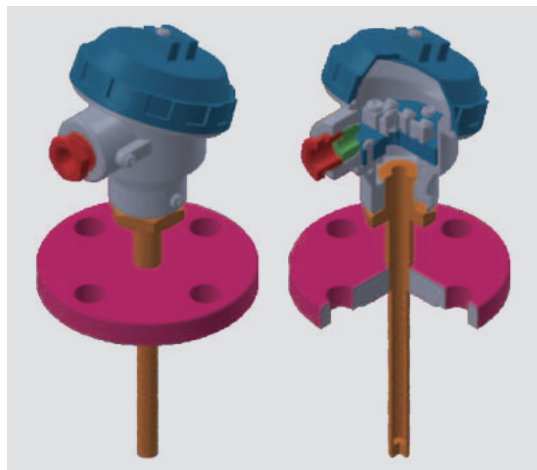
Sliding Type:

The sliding type allows to adjust the variable inserted length of bulb for best performance.



Plain Type:

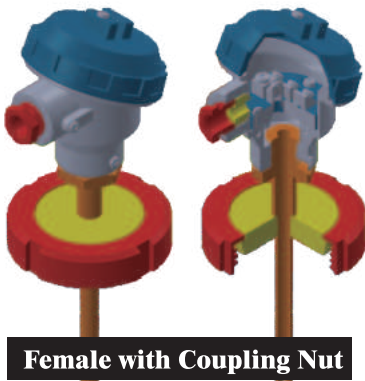
The plain bulbs are suitable for open tank applications without any pressure or combine with thermowell for the applications where fixed installation is not required.



Flange Type:

The flange connection is directly attached to the process by means of a ANSI, DIN or JIS flange. This connection is most popular for a piping system and have been designed to meet the needs of standard industrial applications and installations.

Sanitary Type: The sanitary probes are designed for the sanitary/aseptic applications. These quick process connections including clamp, female thread with coupling nut or male thread enable frequent removal from the process when Cleaned In Place (CIP) or Steamed In Place (SIP).



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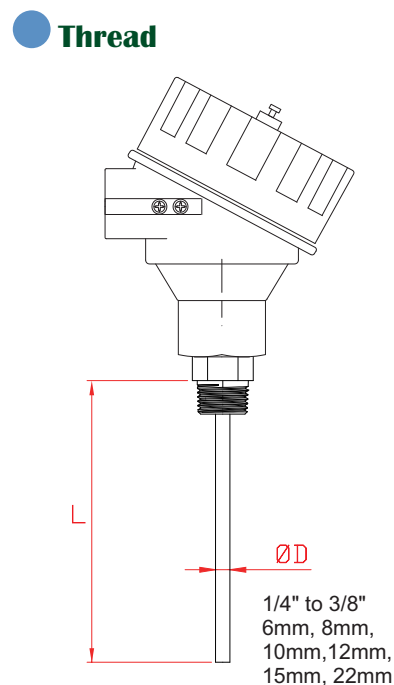
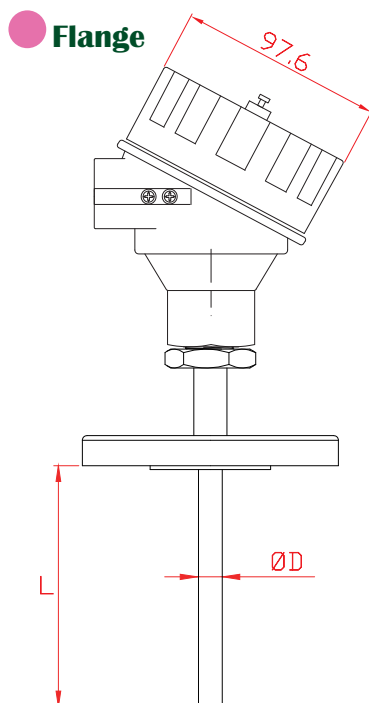
Explosion Proof Type



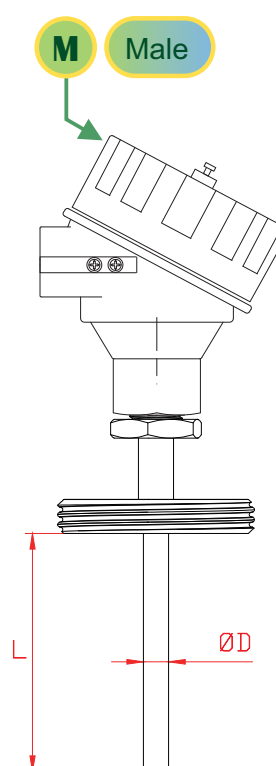
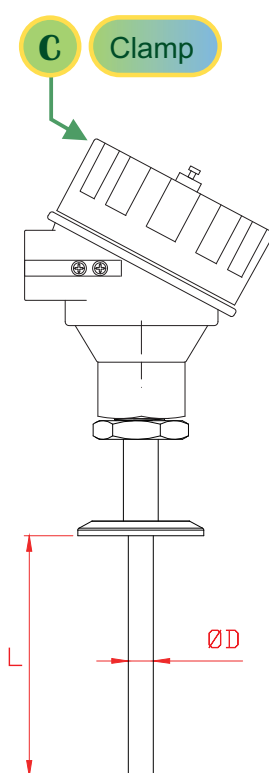
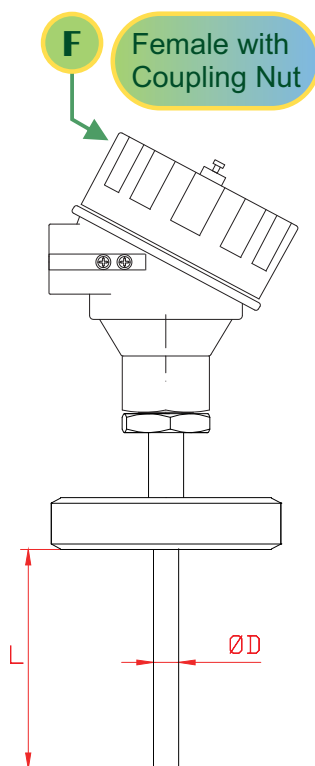
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Head Style/Dimensions

AX-X Series



● **Sanitary Clamp**



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Accessories/Options



ZC Certificate of Accuracy (Factory)

ZE Certificate of Accuracy (TAF)

ZI Certificate of Accuracy (NIST)



ZN NACE-MR0175 Heat Treatment



ZX Oxygen Cleaning

SS Armor Cable

KA



PTFE Insulation Cable

KF



PVC Insulation Cable

KC



Fiberglass Insulation Cable

KC



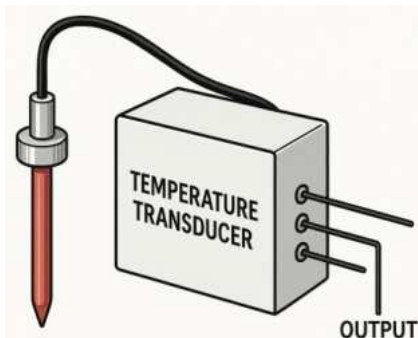
TC PFA Lining Stem



TD PTFE Coating Stem



TE Titanium Coating Stem



0...10V Transducer
(Analog 3 Wires)

VA

0...5V Transducer
(Analog 3 Wires)

VB

1...5V Transducer
(Analog 3 Wires)

VC

0.5...4.5V Transducer
(Analog 3 Wires)

VD

1...6V Transducer
(Analog 3 Wires)

VE

4...20mA Transducer
(Analog 2 Wires)

VF

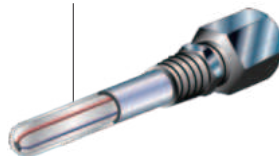


KN Pipe Nipple Extension



KU Nipple Union
Nipple Extension

Sheath



KH Sheath Type

KS Load Spring



ZY Stainless Steel Tag Plate



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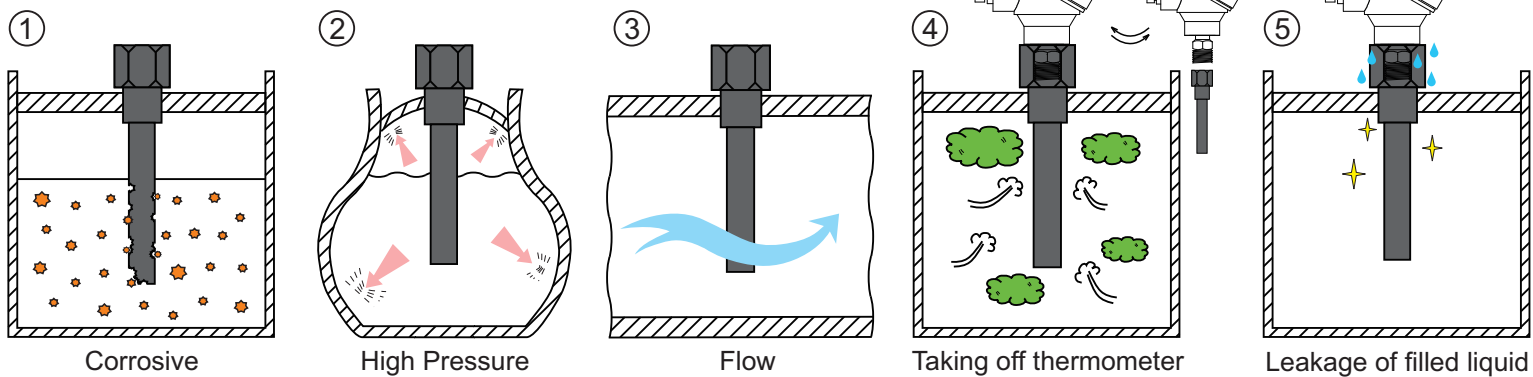


Thermowells

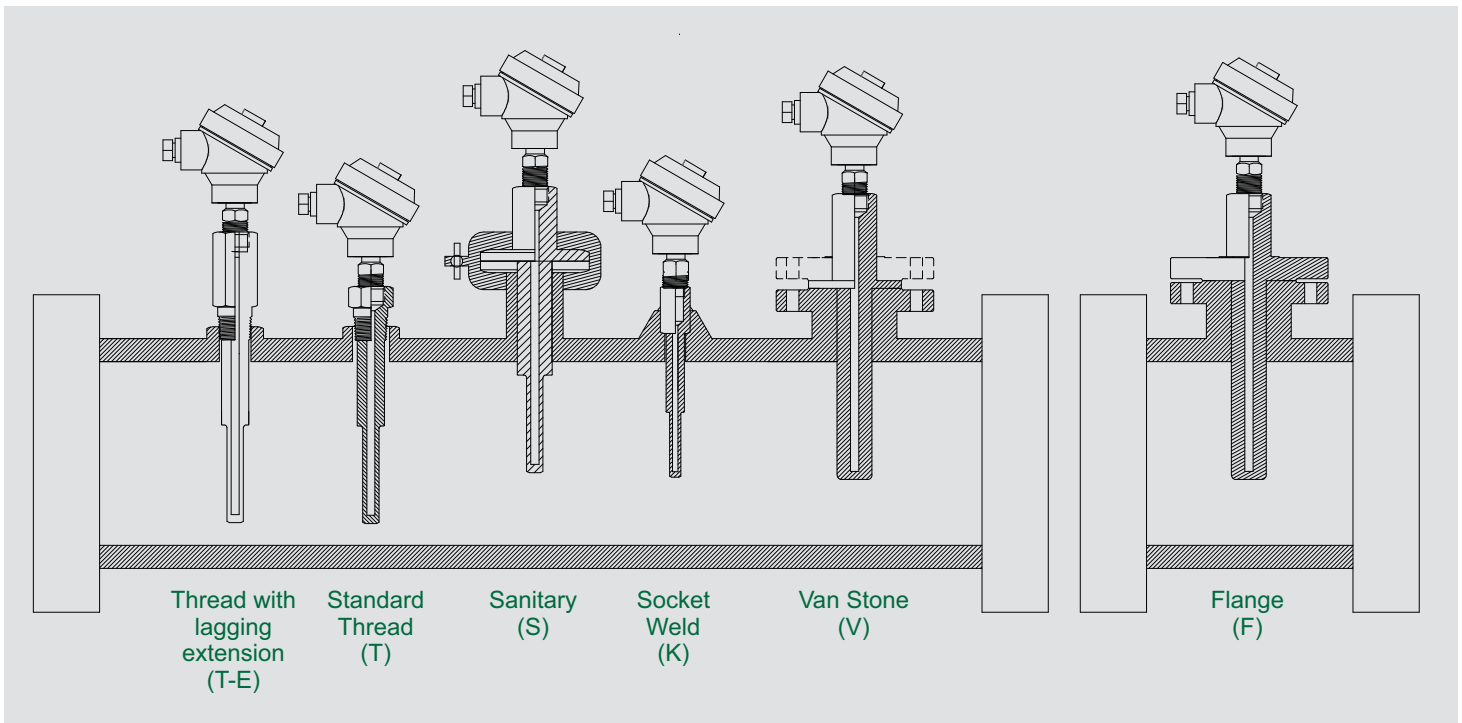
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In the case of following conditions, thermowell should be provide to protect bulb:

- 1) In case of corrosive fluid, thermowell with suitable material is necessary.
- 2) In case of high pressure, necessary to use thermowell suitable for operating pressure.
- 3) In case of fluid with flow, necessary to use thermowell suitable for flow and viscosity.
- 4) In case of fluid leaking out when taking off the thermometer, necessary to use thermowell.
- 5) In case of filled liquid in thermometer is leak out from bulb and it is harmful, necessary to use thermowell.



Please refer to HAWK thermowell data sheets for detailed information.



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Order Information

* For Thread&Plain Style
Example:

P-4B-AX X M2 K J2 S A C38 2C5 S 000 N S 3 H- XX

Option
ZC-Certificate of Accuracy (Factory)
ZE-Certificate of Accuracy (TAF)
ZI-Certificate of Accuracy (NIST)
ZN-NACE-MR0175-2002 Heat Treatment
ZX-Oxygen Cleaning
ZY-Stainless Steel Tag Plate
KA-SS Armor Cable
KS-Load Spring
TC-PFA Lining Stem
Please refer to the options and write down the code which you need.

Wires	2-2 wires	4-4 wires	8-8 wires
	3-3 wires	6-6 wires	9-9 wires

Number of elements	S-Single Element	T-Triple Elements
	D-Double Elements	

Type of Junction	G-Grounded	E-Exposed	L-Others
	U-Ungrounded <td>N-None <td></td> </td>	N-None <td></td>	

Cable Length	000-No Wire	01M-1m	10C-10"	10F-10Feet
	050-50mm	10M-10m	50C-50"	50F-50Feet
	200-200mm			and so on...

Electrical Connection	Q-Head-1/2"NPT-F	Z-Head-M25*1.5-F	S-Head-M20*1.5-F
	X-Head-3/4"NPT-F <td>L-Others</td> <td></td>	L-Others	

Stem Length	2C5-2 1/2"	06C-6"	12C-12"	075-75mm	200-200mm
	04C-4"	09C-9"	16C-16"	100-100mm	250-250mm
		24C-24"	150-150mm		and so on...

Stem Diameter	C25-1/4"	C38-3/8"	C50-1/2"	012-12mm	and so on...
	006-6mm	008-8mm	010-10mm		

Stem Material	A-SS304	S-SS316	W-SS316L	K-SS310	O-Inconel
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Shank Design	S-Straight	R-Stepped	T-Tapered
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Class	J1-JIS/DIN Class 1	J2-JIS/DIN Class 2	J3-JIS/DIN Class 3	AT-ASTM Standard	AP-ASTM Special
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Sensor Type	K-K-Type	E-E-Type	J-J-Type	T-T-Type	N-N-Type	C-C-Type	D-D-Type	B-B-Type	R-R-Type	S-S-Type
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Style	M-Fixed Rigid Male	F-Fixed Rigid Female	T-Sliding Compression Male	Y-Sliding Compression Female	OP-Plain	OL-Others
Size	1-1"NPT	3-3/8"NPT	T-3/4"PT(R)	B-1/4"PT(R)	D-1/2"PF(G)	J-M20*1.5
	5-3/4"NPT	4-1/4"NPT	A-1/2"PT(R)	I-1"PF(G)	H-3/8"PF(G)	K-M14*1.0
	2-1/2"NPT	U-1"PT(R)	G-3/8"PT(R)	Q-3/4"PF(G)	E-1/4"PF(G)	and so on...

Head Style	X-Casting Aluminum, Blue Color-ATEX Certified and FMCUS Certified
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Order Information

* For Flange Style
Example:



Process Connection
P-4B-AX **X** **V** **1** **R** **K** **J2** **S** **A** **C38** **2C5** **S** **000** **N** **S** **3** **H-** **XX**

Option
ZC-Certificate of Accuracy (Factory)
ZE-Certificate of Accuracy (TAF)
ZI-Certificate of Accuracy (NIST)
ZN-NACE-MR0175-2002 Heat Treatment
ZX-Oxygen Cleaning
ZY-Stainless Steel Tag Plate
KA-SS Armor Cable
KS-Load Spring
TC-PFA Lining Stem
Please refer to the options and write down the code which you need.

Wires 2-2 wires 4-4 wires 8-8 wires
3-3 wires 6-6 wires 9-9 wires

Number of elements S-Single Element T-Triple Elements
D-Double Elements

Type of Junction G-Grounded E-Exposed L-Others
U-Ungrounded N-None

Cable Length 000-No Wire 01M-1m 10C-10" 10F-10Feet
050-50mm 10M-10m 50C-50" 50F-50Feet
200-200mm and so on...

Electrical Connection Q-Head-1/2"NPT-F Z-Head-M25*1.5-F S-Head-M20*1.5-F
X-Head-3/4"NPT-F L-Others

Stem Length 2C5-2 1/2" 06C-6" 12C-12" 075-75mm 200-200mm
04C-4" 09C-9" 16C-16" 100-100mm 250-250mm
24C-24" 150-150mm and so on...

Stem Diameter C25-1/4" C38-3/8" C50-1/2"
006-6mm 008-8mm 010-10mm 012-12mm and so on...

Stem Material A-SS304 S-SS316 W-SS316L K-SS310 O-Inconel

Shank Design S-Straight R-Stepped T-Tapered

Class J1-JIS/DIN Class 1 J2-JIS/DIN Class 2 J3-JIS/DIN Class 3 AT-ASTM Standard AP-ASTM Special

Sensor Type K-K-Type E-E-Type J-J-Type T-T-Type N-N-Type
C-C-Type D-D-Type B-B-Type R-R-Type S-S-Type

Face R-RF(Raise Face) M-LMF(Large Male Face) N-LFF(Large Female Face) O-SMF(Small Male Face)
P-SFF(Small Female Face) L-LTF(Large Tongue Face) G-LGF(Large Groove Face) A-STF(Small Tongue Face)
B-SGF(Small Groove Face) F-FF(Flat Face) J-RJ(Ring Joint Face) K-RFSF(Raise/Smooth Face)

	ANSI, DIN, HG20615, JIS	1-1/2"(DN15) 2-3/4"(DN20)	3-1"(DN25) 4-1 1/4"(DN32)	5-1 1/2"(DN40) 6-2"(DN50)	7-2 1/2"(DN65) 8-3"(DN80)	9-4"(DN100) A-5"(DN125)
Size	PN0.25, 0.6, 1.0, 2.5, 6.3, 10, 16	B-DN20 C-DN25	D-DN32 E-DN40	F-DN50 G-DN65	H-DN80 I-DN100	J-DN125
	PN0.4, 1.6, 4.0	L-DN20 M-DN25	N-DN32 O-DN40	P-DN50 Q-DN65	R-DN80 S-DN100	T-DN125

Rating (Standard)	ANSI	A-150LB	B-300LB	C-400LB	D-600LB	E-900LB	F-1500LB	G-2500LB
	DIN	H-PN2.5Bar I-PN4.0Bar	J-PN6.0Bar K-PN10Bar	L-PN16Bar M-PN25Bar	N-PN40Bar O-PN64Bar	P-PN100Bar Q-PN160Bar	R-PN250Bar S-PN320Bar	T-PN400Bar
	JIS	U-PN 5K	V-PN 10K	W-PN 16K	X-PN 20K	Y-PN 30K	Z-PN 40K	0-PN 63K
	HG20615 (MPa)	1-150LB(PN2.0)	2-300LB(PN5.0)	3-600LB(PN11)	4-900LB(PN15)	5-1500LB(PN26)	6-2500LB(PN42)	
	HG20592 (MPa)	1-PN0.25, PN0.4	2-PN0.6	3-PN1.0, PN1.6	4-PN2.5, PN4.0	5-PN6.4	6-PN10	7-PN16

Head Style X-Casting Aluminum, Blue Color-ATEX Certified and FMCUS Certified

Head Assembly Thermocouple Detector

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Order Information

* For Sanitary Style
Example:



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Process Connection
P-4B-AX **X** **A** **5** **C** **K** **J2** **S** **A** **C38** **2C5** **S** **000** **N** **S** **3** **H-** **XX**

Option
ZC-Certificate of Accuracy (Factory)
ZE-Certificate of Accuracy (TAF)
ZI-Certificate of Accuracy (NIST)
ZN-NACE-MR0175-2002 Heat Treatment
ZX-Oxygen Cleaning
ZY-Stainless Steel Tag Plate
KA-SS Armor Cable
KS-Load Spring
TC-PFA Lining Stem
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Wires 2-2 wires 4-4 wires 8-8 wires
3-3 wires 6-6 wires 9-9 wires

Number of elements S-Single Element T-Triple Elements
D-Double Elements

Type of Junction G-Grounded E-Exposed L-Others
U-Ungrounded N-None

Cable Length 000-No Wire 01M-1m 10C-10" 10F-10Feet
050-50mm 10M-10m 50C-50" 50F-50Feet
200-200mm and so on...

Electrical Connection Q-Head-1/2"NPT-F Z-Head-M25*1.5-F S-Head-M20*1.5-F
X-Head-3/4"NPT-F L-Others

Stem Length 2C5-2 1/2" 06C-6" 12C-12" 075-75mm 200-200mm
04C-4" 09C-9" 16C-16" 100-100mm 250-250mm
24C-24" 150-150mm and so on...

Stem Diameter C25-1/4" C38-3/8" C50-1/2" 012-12mm and so on...
006-6mm 008-8mm 010-10mm

Stem Material A-SS304 S-SS316 W-SS316L K-SS310 O-Inconel

Shank Design S-Straight R-Stepped T-Tapered

Class J1-JIS/DIN Class 1 J2-JIS/DIN Class 2 J3-JIS/DIN Class 3 AT-ASTM Standard AP-ASTM Special

Sensor Type K-K-Type E-E-Type J-J-Type T-T-Type N-N-Type
C-C-Type D-D-Type B-B-Type R-R-Type S-S-Type

Face F-Female with Coupling Nut C-Clamp M-Male

Size 1-1/2"(DN15) 3-1"(DN25) 5-1 1/2"(DN40) 7-2 1/2"(DN65) 9-4"(DN100)
2-3/4"(DN20) 4-1 1/4"(DN32) 6-2"(DN50) 8-3"(DN80) A-5"(DN125)

Design A-Tri-Clamp B-APC C-Cherry-Tank Spud D-IDF
E-Cherry-Burrell Line F-SMS G-DIN11851 H-RJT (APV)

Head Style X-Casting Aluminum, Blue Color-ATEX Certified and FMCUS Certified

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Thread Explosion Proof Type



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Limited Warranty and Liability

HAWK GAUGE CO.,LTD warrants all its mechanical instruments to be free from defects in materials and workmanship.

HAWK agrees to repair or replace any thermometers if returned to our factory, transportation charges prepaid, and after which examination reveals is to be defective due to faculty workmanship or material.

This warrant should not apply to subject to the following terms and conditions:

- A. The product has not been subjected to misuse, neglect, abuse , accident, incorrect mounting, improper use or misapplication such as negligence, accident, vandalism, shock or vibration.
- B. The performance of any system of which HAWK's products are a component part.
- C. The product has not been exposed to any other service, range or environment of greater severity than that for which the products were designed.
- D. The product has not been altered or repaired by anyone except HAWK GAUGE or its authorized service
- E. The serial number or date code has not been removed, defaced or changed.
- F. The actual pressure&temperature occurring exceed the values specified for HAWK Thermometer.

Unless otherwise specified in a manual or warranty card, or agree to in a writing signed by HAWK GAUGE office, HAWK Process gauge products shall be warranted for one years from the date of sale.

This warranty is in lieu of all other warranties expressed or implied, and of all obligations or liabilities on its part for damages including but not limited to consequential damages, following the use of misuse of instruments sold by it. No agent is authorized to assume for it any liability except as set forth above.

Note

HAWK GAUGE CO.,LTD reserves the right to make product improvements and change its specifications at any time stated throughout this brochure without notification. Please contact the factory on all critical dimensions and specifications for verification.

HAWK GAUGE is not expert in the customer's technical field and therefore doesn't warrant suitability of it's product for the application selected by customer.



1971 – 2025

Data Sheet No: MKDP4BAXA3-E