## **Bayonet Ring (Open Front)**



Since 1971

P-1A

- Disc Blow Out Protection
- Dry but Field Liquid Fillable
- **Excellent Corrosion Resistance** Stainless Steel Case
- Open Front/ Removable Ring
- Socket Welded to Case

Socket Welded to Case

HAWK 27L and 27B series bourdon tube all stainless steel pressure gauges are designed to fulfill the requirements of high quality from various industries. Because the socket of it is welded to the case, the gauge is stronger, more durable, and shockproof. This design also can eliminate the leak paths when the gauge is liquid filled and extend its service life.



The 316SS construction pressure gauges are good in use on demanding applications where corrosion resistance, rugged environment resistance and reliable operation are required. These gauges are ideal to use combined with diaphragm seal where re-calibration is required.

### Typical Application

- Petrochemical and chemical processing
- Medical and pharmaceutical industry Industrial OEM equipments
- - Hydraulic monitoring systems

- Power generating stations
- Offshore oil platforms
- Pneumatic systems
- Level measurement

### Specifications

### **Operating**

Steady: 75%\*full scale value Pulsation: 50%\*full scale value Sudden: 100%\*full scale value

The appropriate operating range falls in the middle half of the gauge(25% to 75% of full scale). If you choose the unsuitable range, the fatigue of bourdon tube may be resulted. HAWK Supplies a wide selection of range from vacuum to 15000 PSI including compound range.

#### **Temperature limit**

Ambient:

- 40 to 100°C(Dry Gauge)
- 10 to 65°C(Glycerin Filled Gauge)
- 50 to 80°C(Silicon Filled Gauge) Media: max 125°C (Standard), 300°C (Optional)

### **Temperature effect**

Accuracy of measurement will be effected by the temperature change. This inaccuracy may as high as ±0.3% for 12°C temperature change.

#### **Dial Size**

2 ½"(63mm), 3 ½"(90mm)

#### Case&Ring

Stainless Steel 304(SS316-option), polished bayonet ring

#### Socket

316 Stainless Steel

#### Movement

Stainless steel movement

### **Bourdon Tube**

316L-Stainless Steel 30"Hg(Vac) to 900PSI...C-type 1000 to 15000PSI...Helical type

### Window

Tempered safety glass-standard Plain glass, Polycarbonate or laminated safety glass-optional.

#### **Pointer**

Anodized aluminum with black finish.

### Accuracy

± 2-1-2% of span (Grade A to ASME B40.1)

### Scale

PSI, kPa, Mpa, bar, kg/cm2, inHg, cmHg, torr, mmHg (single or dual scale)

### Connection

1/4", 1/8" NPT standard, JIS, DIN, M14\*1.0 available

### Mounting

Stem or Flushing U-clamp mounting.

### Weatherproof

NEMA 4X/IP65 enclosure



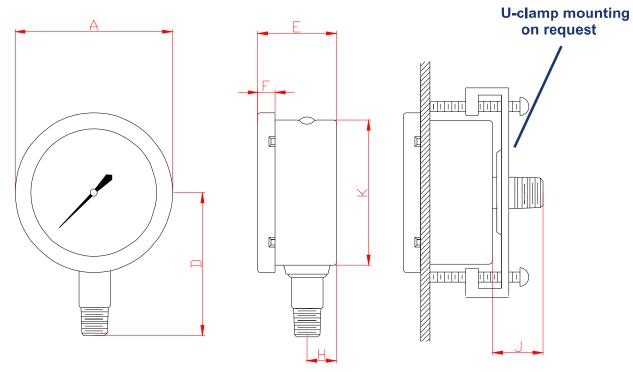
# **Bayonet Ring (Open Front)**



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Dimensions



27L (Bottom Connection)

27B (Center Back Connection)
Lower Back Connection on request

Dimensions, in.(mm)

Type No	Dial Size	Α	В	С	D	Е	F	G	Н	J	K	L	Weight
27L	2.5"	2.67" (68)			2.21" (56)	1.26" (32)	0.39" (10)		0.47" (12)		2.44" (62)		0.15-0.20 Kg
27B	2.5"	2.67" (68)				1.26" (32)	0.39" (10)			0.91" (23)	2.44" (62)		0.15-0.20 Kg

Type No	Dial Size	Α	В	С	D	Е	F	G	Н	J	K	L	Weight
27L	3.5"	4.01" (102)			3.07" (78)	1.34" (34)	0.47" (12)		0.47" (12)		3.58" (91)		0.30-0.37 Kg
27B	3.5"	4.01" (102)				1.34" (34)	0.47" (12)			0.91" (23)	3.58" (91)		0.30-0.37 Kg



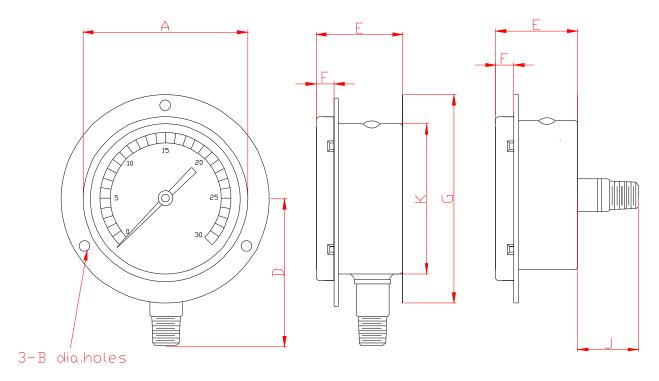
# **Bayonet Ring (Open Front)**

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Since 1971

Dimensions



27L (Bottom Connection)

27B (Center Back Connection, Lower Back Connection on request)

### **Front Flange**

Dimensions, in.(mm)

Type No	Dial Size	Α	В	С	D	Е	F	G	Н	J	K	L	Weight
27L	2.5"	2.67" (68)	0.16" (4)	3.15" (80)	2.21" (56)	1.26" (32)	0.39" (10)	3.46" (88)			2.44" (62)		0.18 <b>-</b> 0.25 Kg
27B	2.5"	2.67" (68)	0.16" (4)	3.15" (80)		1.26" (32)	0.39" (10)	3.46" (88)		0.91" (23)	2.44" (62)		0.18 <b>-</b> 0.25 Kg

Type No	Dial Size	Α	В	С	D	Е	F	G	Н	J	K	L	Weight
27L	3.5"	4.01" (102)	0.24" (6)	4.72" (120)	3.07" (78)	1.34" (34)	0.47" (12)	5.16" (131)			3.58" (91)		0.37 <b>-</b> 0.45 Kg
27B	3.5"	4.01" (102)	0.24" (6)	4.72" (120)		1.34" (34)	0.47" (12)	5.16" (131)		0.91" (23)	3.58" (91)		0.37 <b>-</b> 0.45 Kg



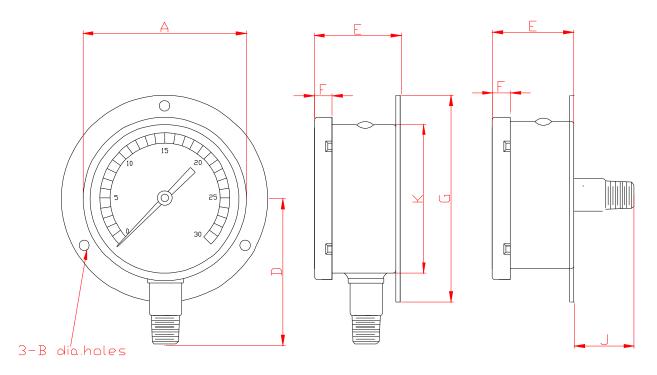
# **Bayonet Ring (Open Front)**



Since 1971

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### Dimensions



27L (Bottom Connection)

27B (Center Back Connection, Lower Back Connection on request)

### **Back Flange**

Dimensions, in.(mm)

Type No	Dial Size	Α	В	С	D	E	F	G	Н	J	K	L	Weight
27L	2.5"	2.67" (68)	2.67" (4)	2.67" (80)	2.21" (56)	1.26" (32)	0.39" (10)	3.46" (88)			2.44" (62)		0.18 <b>-</b> 0.25 Kg
27B	2.5"	2.67" (68)	2.67" (4)	2.67" (80)		1.26" (32)	0.39" (10)	3.46" (88)		0.91" (23)	2.44" (62)		0.18 <b>-</b> 0.25 Kg

Type No	Dial Size	Α	В	С	D	E	F	G	H	J	K	L	Weight
27L	3.5"	4.01" (102)	0.24" (6)	4.72" (120)	3.07" (78)	1.34" (34)	0.47" (12)	5.16" (131)			3.58" (91)		0.37-0.45 Kg
27B	3.5"	4.01" (102)	0.24" (6)	4.72" (120)		1.34" (34)	0.47" (12)	5.16" (131)		0.91" (23)	3.58" (91)		0.37 <b>-</b> 0.45 Kg



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### Since 1971

## Pressure Range

- The other scales and ranges(DIN) are available in request.
- Not all listed ranges and scales are in stock, consult your distributors for available.

Pressure Ranges																
			SINGLE	SCAL	E			DUAL SCALE								
Р	SI	В	ar	K	Pa	Kg/	cm2	Е	Bar & PSI		Kpa & PSI	l l	(g/cm2 & PSI			
Code I	Range	Code	Range	Code	<sup>I</sup> Range	Code	Range	Code	Range	Code I	Range	Code	Range			
P29	6	R1	0.4	K29	40	G1	0.4	X9	0.4 Bar/PSI	Y16	40 kPa/PSI	W9	0.4 Kg/cm2/PSI			
P30	8	R2	0.6	K31	60	G2	0.6	X11	0.6 Bar/PSI	Y18 ¦	60 kPa/PSI	W11	0.6 Kg/cm2/PSI			
P32 i	15	R3	1	K33	i 100	G3	1	X12	1 Bar/PS	Y22 i	100 kPa/PS	W12	1 Kg/cm2/PSI			
P33 I	20	R4	1.6	K34	<sup>1</sup> 160	G4	1.6	X13	1.6 Bar/PSI	Y25 <sup>1</sup>	160 kPa/PSI	W13	1.6 Kg/cm2/PSI			
P35	30	R5	2	K35	200	G5	2	X14	2 Bar/PSI	Y26 ¦	200 kPa/PSI	W14	2 Kg/cm2/PSI			
P37	40	R6	2.5	K36	250	G6	2.5	X15	2.5 Bar/PSI	Y27	250 kPa/PSI	W15	2.5 Kg/cm2/PSI			
P38 ı	50	R7	3	K37	ı 300	G7	3	X16	3 Bar/PSI	Y28 ı	280 kPa/PSI	W16	3 Kg/cm2/PSI			
P39	60	R8	4	K38	400	G9	4	X18	4 Bar/PSI	Y31 !	400 kPa/PSI	W18	4 Kg/cm2/PSI			
P40	80	R9	5	K39	500	G10	5	X19	5 Bar/PSI	Y32	500 kPa/PSI	W19	5 Kg/cm2/PSI			
P40A	85	R11	6	K40	600	G11	6	X20	6 Bar/PSI	Y33	600 kPa/PSI	W20	6 Kg/cm2/PSI			
P41 ı	100	R12	7	K41	ı 700	G12	1 7	X21	ı 7 Bar/PSI	Y34 ı	700 kPa/PSI	W21	r 7 Kg/cm2/PSI			
P42	150	R13	10	1142	1000	G13	10	X22	10 Bar/PSI	Y36 !	1000 kPa/PS <b>i</b>	W22				
P43	160	R13A	11	K42A	1100	G13A		X23	11 Bar/PSI	Y36A	1100 kPa/PS <b>I</b>	W23	11 Kg/cm2/PSI			
P43A	180	R13B	14	K42B	1400	G13C	14	X24	14 Bar/PSI	Y37	1400 kPa/PS <b>I</b>	W24	•			
P44 ı	200	R13C	15	K42C	1500	G13B	15	X25	ı 15 Bar/PSI	Y38 I	1500 kPa/PSI	W25	15 Kg/cm2/PSI			
P45	250	R14	16	K43	1600	G14	16	X26	16 Bar/PSI	Y39 ¦	1600 kPa/PS <b> </b>	W26				
P46	300	R15	20	K44	2000	G15	20	X28	20 Bar/PSI	Y40 ¦	2000 kPa/PSI	W28	20 Kg/cm2/PSI			
P47	350	R16	25	K45	2500	G16	25	X29	25 Bar/PSI	Y41	2500 kPa/PSI	W29	25 Kg/cm2/PSI			
P48 I	400	R16B		K55A		G16A		X30	28 Bar/PSI	Y42 I	2800 kPa/PSI	W30	•			
P48A	450	R17		K46	3000	G17	50	X31	30 Bar/PSI	Y43	3000 kPa/PSI	W31	30 Kg/cm2/PSI			
P49	500	R18	35	K47	3500	G18	35	X32	35 Bar/PSI	Y44	3500 kPa/PSI	W32	35 Kg/cm2/PSI			
P50 <sub>I</sub>	600	R19	40	K48	<sub>1</sub> 4000	G19	40	X33	1 40 Bar/PSI	Y45 <sub>1</sub>	4000 kPa/PSI	W33	1 40 Kg/cm2/PSI			
P51 I	800	R20	50		5000	G20	50	X34		Y46 !	5000 kPa/PSI	W34				
P51A		R21	60	K50	6000	G21	60	X35	60 Bar/PSI	Y47 ¦	6000 kPa/PSI	W35				
P52	1,000	R22	70	K51	7000	G22	70	X36	70 Bar/PSI	Y48	7000 kPa/PS	W36	70 Kg/cm2/PS			
P53 <sub>I</sub>	· ·	R23	100		10000	G23	100	X39	ı 100 Bar/PSI	Y50 <sub>1</sub>	10000 kPa/PSI	W39	100 Kg/cm2/PSI			
P53A !		R23A			14000	G23A		X40		Y51 !	14000 kPa/PSI	W40				
P54		R24	160		16000	G24	160	X42	160 Bar/PSI	Y53 ¦	16000 kPa/PSI	W42	160 Kg/cm2/PSI			
	3,000	R25	200	K54	20000	G25	200	X43	200 Bar/PSI	Y54 ¦	20000 kPa/PSI	W43	200 Kg/cm2/PSI			
	3,500	R26	250		25000	G26	250	X44	250 Bar/PSI	Y55 <sub>1</sub>	25000 kPa/PSI	W44	250 Kg/cm2/PSI			
	4,000	R26A			28000	G26A		X44A		Y56	28000 kPa/PSI	W44A				
P58A	4,250	NZ1	300		30000	G21	300	X45	300 Bar/PSI	Y57	30000 kPa/PSI	W45	, J			
	5,000	R28	350		35000	G28	350	X46	350 Bar/PSI	Y58	35000 kPa/PSI	W46	350 Kg/cm2/PSI			
	6,000	R29	400		1 40000	G29	400	X47	400 Bar/PSI	Y59 I	40000 kPa/PSI	W47	400 Kg/cm2/PSI			
	7,000	R30	000		50000	G30	000	X48	ooo Bairi Oi	Y60	50000 kPa/PSI	W48	500 Kg/cm2/PSI			
	8,000	R31	600	K59	60000	G31	600	X49	600 Bar/PSI	Y61	60000 kPa/PSI	W49	600 Kg/cm2/PSI			
	10,000	R33	700		70000	G32	700	X50	700 Bar/PSI	Y62	70000 kPa/PSI	W50	700 Kg/cm2/PSI			
	15,000	R33			100000	G33	1000		1000 Bar/PSI	1	100000 kPa/PSI		1000 Kg/cm2/PSI			
	20,000	R33A	1400		1140000	G33A			1400 Bar/PSI	Ι.	140000 kPa/PSI		1400 Kg/cm2/PSI			
P65	25,000	R34	1600	K62	160000	G344	1600	X55	1600 Bar/PSI	Y67 ¦	160000 kPa/PS <b>I</b>	W55	1600 Kg/cm2/PSI			



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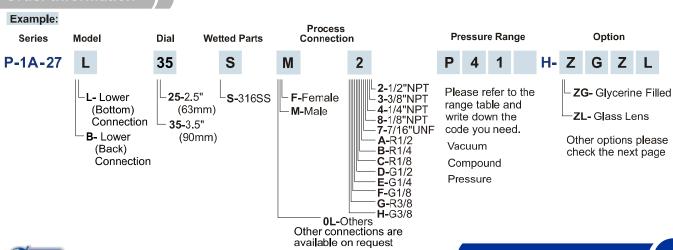
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## Pressure Range

	Vacuum Ranges												
		SINGLE	SCALE		DUAL SCALE								
Int		Bar	KPa	Kg/cm2	Bar & PSI	Kpa & PSI	Kg/cm2 & PSI						
Code	Range	Code <sub>I</sub> Range	Code Range	Code <sub>I</sub> Range	Code <sub>l</sub> Range	Code <sub>l</sub> Range	Code Range						
PV1ı	-30/0	RV1 <sub>1</sub> -1/0	KV1 ı -0.04	GV1 ı -1/0	XV1ı -1 Bar/PSI	YV1 -100 kPa/PSI	WV1 ı -76 cmHg/inHg						
1	I	1	l ı	I	l ı	I i	<u>l                                      </u>						
				Compo	ound Ranges								
		SINGLE	SCALE			DUAL SCALE							
PS	SI	Bar	KPa	Kg/cm2	Bar & PSI	Kpa & PSI	Kg/cm2 & PSI						
Code	Range	Code Range	Code Range	Code Range	Code Range	Code Range	Code Range						
PCA1		RCA -1/0.6	KOQ -100/60	GCA -1/0.6	XCA -1/0.6 Bar/PSI	YCA -100/60 kPa/PSI	WCA <sub>I</sub> -76cmHg/0.6 Kg/cm2						
PCA i	VAC/15	RCB   -1/1	KOR   -100/100	GCB   -1/1	XCB i -1/1 Bar/PSI	YCB i -100/100 kPa/PSI	WCB <sub>I-</sub> 76cmHg/1 Kg/cm2						
1		RCC I -1/1.5	KOS I -100/150	GCC I -1/1.5	XCC I -1/1.5 Bar/PSI	YCC I -100/150 kPa/PSI	WCC I-76cmHg/1.5 Kg/cm2						
PCB !	VAC/30	RCD   -1/2	KOS1 ! -100/200	GCD ! -1/2	XCD -1/2 Bar/PSI	YCD -100/200 kPa/PSI	WCD <sup>I</sup> -76cmHg/2 Kg/cm2						
		RCE -1/2.5	KOS2 -100/250	GCE -1/2.5	XCE -1/2.5 Bar/PSI	YCE -100/250 kPa/PSI	WCE -76cmHg/2.5 Kg/cm2						
i		RCF -1/3	KOT -100/300	GCF -1/3	XCF -1/3 Bar/PSI	YCF -100/300 kPa/PSI	WCF ¦-76cmHg/3 Kg/cm2						
PCC	VAC/60	RCG -1/4	KOT2 -100/400	GCG -1/4	XCG -1/4 Bar/PSI	YCG -100/400 kPa/PSI	WCG <sub>I</sub> -76cmHg/4 Kg/cm2						
1		RCH   -1/5	KOU <sub>I</sub> -100/500	GCH   -1/5	XCH <sub>I</sub> -1/5 Bar/PSI	YCH   -100/500 kPa/PSI	WCH <sub>I</sub> -76cmHg/5 Kg/cm2						
PCD I	VAC/100	RCJ I -1/7	KOU2 I -100/700	GCJ I -1/7	XCJ I -1/7 Bar/PSI	YCJ I -100/700 kPa/PSI	WCJ I-76cmHg/7 Kg/cm2						
		RCK -1/9	KOV -100/900	GCK -1/9	XCK -1/9 Bar/PSI	YCK -100/900 kPa/PSI	WCK <sup>1</sup> -76cmHg/9 Kg/cm2						
	VAC/150	RCL -1/10	KOV1 -100/1000		XCL -1/10 Bar/PSI	YCL -100/1000 kPa/PSI	WCL -76cmHg/10 Kg/cm2						
	VAC/160	RCM -1/11	KOV2 -100/1100		XCM -1/11 Bar/PSII	YCM -100/1100 kPa/PSI	WCM -76cmHg/11 Kg/cm2						
PCG '	VAC/200	RCO -1/14	KOV4 -100/1400		XCO -1/14 Bar/PSI	YCO -100/1400 kPa/PSI	WCO i-76cmHg/14 Kg/cm2						
1		RCP <sub>1</sub> -1/15	KOW <sub>I</sub> -100/1500		XCP <sub>I</sub> -1/15 Bar/PSI	YCP   -100/1500 kPa/PSI	WCP <sub>I</sub> -76cmHg/15 Kg/cm2						
		RCR I -1/19	KOW2 I -100/1900		XCR I -1/19 Bar/PSI	YCR I -100/1900 kPa/PSI	WCR I-76cmHg/19 Kg/cm2						
PCH ! \	VAC/300	RCS   -1/20	KOW3 ! -100/2000	I	XCS -1/20 Bar/PSI	YCS   -100/2000 kPa/PSI	WCS 1-76cmHg/20 Kg/cm2						
- 1		RCT -1/24	KOX -100/2400		XCT -1/24 Bar/PSI	YCT -100/2400 kPa/PSI	WCT -76cmHg/24 Kg/cm2						
i		RCU -1/25	KOX1 -100/2500		XCU -1/25 Bar/PSI	YCU -100/2500 kPa/PSI	WCU -76cmHg/25 Kg/cm2						
PCI \	VAC/400	RCV -1/27	KOX2 -100/2700		XCV -1/27 Bar/PSI	YCV -100/2700 kPa/PSI	WCV i-76cmHg/27 Kg/cm2						
		RCW   -1/30	KOY <sub>I</sub> -100/3000	<del></del>	XCW <sub>I</sub> -1/30 Bar/PSI	YCW   -100/3000 kPa/PSI	WCW <sub>I</sub> -76cmHg/30 Kg/cm2						
	VAC/500	RCW1 i -1/35	KOZ I -100/3500		XCX I -1/35 Bar/PSI	YCX i -100/3500 kPa/PSI	WCX I-76cmHg/35 Kg/cm2						
PCK !	VAC/600	RCX ! -1/40	KOZ1 ! -100/4000		XCY -1/40 Bar/PSI	YCY -100/4000 kPa/PSI	WCY I-76cmHg/40 Kg/cm2						
- !		RCY -1/50	KOZ2 -100/5000		XCZ -1/50 Bar/PSI	YCZ -100/5000 kPa/PSI	WCZ -76cmHg/50 Kg/cm2						
		RCZ -1/60	KOZ3 -100/6000		XC1 -1/60 Bar/PSI	YC1 -100/6000 kPa/PSI	WC1 -76cmHg/60 Kg/cm2						
i		RC0 -1/100	KOZ7 -100/1000	GC0 -1/100	XC2 -1/100 Bar/PSI	YC2 -100/10000 kPa/PSI	WC2 <sub>I</sub> -76cmHg/100 Kg/cm2						

### **Order Information**





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Option Certificate of Accuracy (Factory) Certificate of Accuracy (NIST) Certificate of Accuracy (TAF) Improved Accuracy **0W** Improved Accuracy 0.5% In 2 Degree (Grade 2A-ASME B40.1) **ZF** Front Flange Case **Back Flange Case** Stainless Steel U-Clamp ZU Bracket Disc Blow Out Back 316SS Case

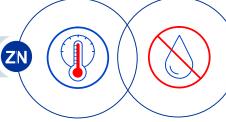
Dampened Movement ZM Glycerine Filled

Double Restrictor Screw ZR Halocarbon Filled

ZO Fluorolube Filled

Dry But Silicone Fillable ZS Silicone Filled

NACE-MR0175-2002 Heat Treatment





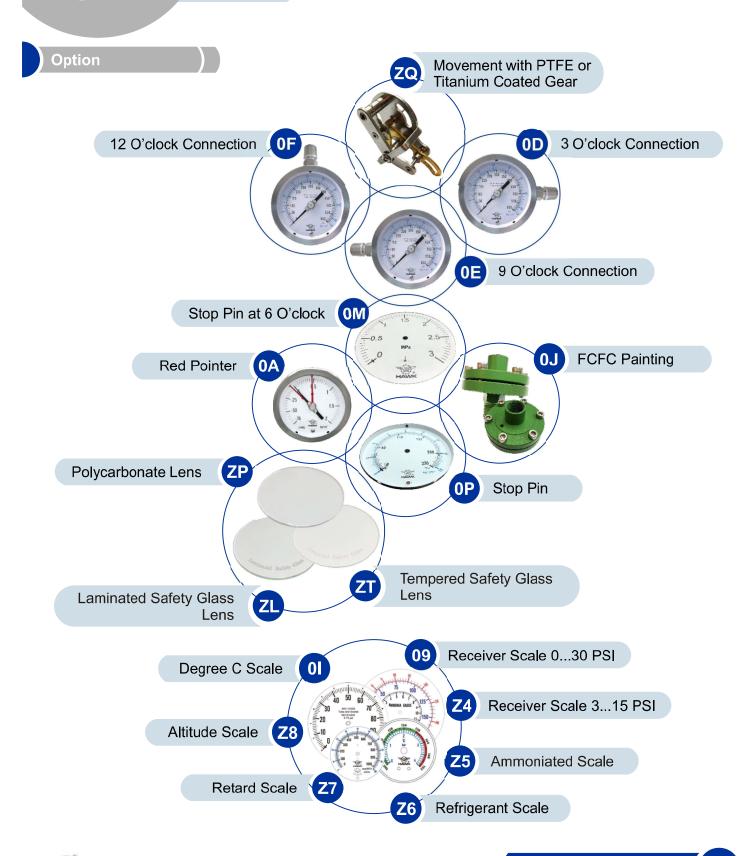
Cleaned for Oxygen Service



## Bayonet Ring (Open Ring)



**P-1A** Since 1971





## Bayonet Ring (Open Ring)

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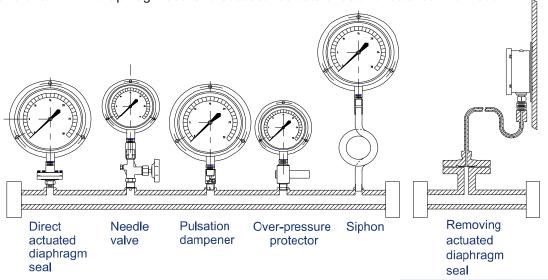


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### Accessories

Please refer to HAWK diaphragm seal and accessories data sheets for detailed information.





## Bayonet Ring (Open Ring)



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Diaphragm Seal

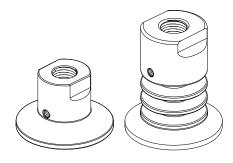
A diaphragm seal utilizes a elastic thin diaphragm as a protective device which is used to isolate pressure measuring element from the pressure medium. The volume between the diaphragm and the instrument's sensing element is completely filled with a compatible fluid. The process fluid pressure is transmitted to a gauge, transmitter, transducer, switch, or any other instrument by the movement of diaphragm and the replacement of the liquid filled in the pressure element. Used in a variety of process applications, diaphragm seals are intended for use where:

- The process medium might freeze or solidify in the pressure connection and sensing element due to changes in ambient temperatures.
- The measuring medium would corrode or attack the material of pressure sensing element.
- The pressure medium contains suspended solid or is highly viscous to clog the pressure sensing element.
- When changing process medium, the system requires flushing to prevent contamination.
- The process medium or ambient at measuring point has a very high temperature and the temperature of measuring instrument would rise to an undesirable degree.
- For hygienic reasons absolutely no dead space is allowed.
- The mounting and reading possibilities at the measuring point are very difficult.





The sanitary diaphragm face design enables deep cleaning of the surface. The quick-connection enables frequent removal from the process when cleaned in place (CIP) or steamed in place (SIP). These diaphragm seals are popular for hygienic process media applications. The connection can be in Tri-Clamp, APC, IDF, SMS, RJT, Cherry-Tank Spud and so on.





## Bayonet Ring (Open Ring)



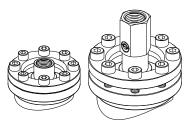
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Diaphragm Seal

In-Line Seal





The in-line sealed type diaphragm seal is designed for flow-thru applications. The diaphragm seal forms an integral part of the process line. This avoids any obstructions in the system. This eliminates the disadvantage of the deal volume, because the in line seal is without corner, edges and dead spaces. They are particularly suitable for rapidly flowing, heavily loaded or viscous media which may damage or clog the process connection of the measuring instrument.

Flange Seal



The flange connection is directly attached to the process by means of a ANSI, DIN, JIS or HG flanges. The flange design is the most popular and common for the diaphragm seal. Thread Seal



The threaded type diaphragm seal connection is directly attached to the process by means of a male or female. The process connection is available in NPT, BSP or BSPT thread. It's a easy way to install into the process for the customers.

## **Bayonet Ring (Open Front)**



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### Limited Warranty and Liability

HAWK GAUGE CO.,LTD warrants all its mechanical instruments to be free from defects in materials and workmanship. HAWK agrees to repair or replace any pressure gauges if returned to our factory, transportation charges prepaid, and after which examination reveals is to be defective due to faculty workmanship or material.

This warrant should not apply to subject to the following terms and conditions:

- A. The product has not been subjected to misuse, neglect, abuse, accident, incorrect mounting, improper use or misapplication such as negligence, accident, vandalism, shock or vibration.
- B. The performance of any system of which HAWK's products are a component part.
- C. The product has not been exposed to any other service, range or environment of greater severity than that for which the products were designed.
- D. The product has not been altered or repaired by anyone except HAWK GAUGE or its authorized service agencies.
- E. The serial number or date code has not been removed, defaced or changed.
- F. The actual pressure&temperature occurring exceed the values specified for HAWK Process gauge.

Unless otherwise specified in a manual or warranty card, or agree to in a writing signed by HAWK GAUGE office, HAWK Process gauge products shall be warranted for one years from the date of sale.

This warranty is in lieu of all other warranties expressed or implied, and of all obligations or liabilities on its part for damages including but not limited to consequential damages, following the use of misuse of instruments sold by it.

No agent is authorized to assume for it any liability except as set forth above.

### Note

HAWK GAUGE CO.,LTD reserves the right to make product improvements and change its specifications at any time stated throughout this brochure without notification. Please contact the factory on all critical dimensions and specifications for verification.

HAWK GAUGE is not expert in the customer's technical field and therefore doesn't warrant suitability of it's product for the application selected by customer.



